

ER 230/460 SERVICE BULLETIN

1-1-2015

As of 1-1-15, ER units will be manufactured with a 3 HP fan motor. This change will include these new parts;

- 1- Larger drive pulley (increased fan speed).
- 2- New belt length- 3GXC4 (BX89).
- 3- New fan overload- 3DY99 (230 V), 3EA45 (460 V).
- 4- New belt tensioner assembly.
- 5- 3 HP motor- 4GYY9.
- 6- Framework required for motor mounting.

The amp draw increased by 1.5 amps.

To adjust the belt tension, loosen ½" pulley bolt, tighten 3/8" nylock nut until the spring is compressed (no farther than that point), tighten pulley bolt.

